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001129

D4030-041
Job Sheet 170980



Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 2/6/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3,4 IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/5/18	2/5/18	0.00	0.00	Start Up Stores/Pkg-1		18-2-22
100	Packaging	1 pcs	2/5/18	2/5/18	0.00	0.00	Packaging1-4		FEB 27 2018
110	HandFinish	1 pcs	2/6/18	2/6/18	0.00	1.03	HandFinish4		18-2-22
120	QC	1 pcs	2/6/18	2/6/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	2/6/18	2/6/18	0.00	0.00	Packaging3-2		21
140	QC21-SA	1 Ea	2/6/18	2/6/18	0.00	0.00	QC21		21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019387
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	5014737
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5019387
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5019390
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5015684
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	5019409
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	504009
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	5014107
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	5034734
D3917-3	Washer	6 Ea (6 ea)	90-Start up Operation	504358
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5024412
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5043461
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5020996
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5044257
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5036671
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5036720
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5025028
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5037284-1
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5016880
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	50128401
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5015687
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5025742
NAS1149F0332P	Washer	8 Ea (8 ea)	90-Start up Operation	5020603
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5034412



PART NO: D4030-041
Serial No/Batch: S044734
Revision:
Operation: Packaging
Change No:

Mfg Date: 02/22/18
Job No: 170980

3078467

NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	110-HandFinish
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	110-HandFinish

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	4	230	0
	AN3-16A	2	76	0
	AN310-4	3	131	0
	AN310C4	2	121	0
	AN4-12	3	161	0
	AN5-17A	4	171	0
	D2530	1	15	0
	D2535	2	55	0
	D2537	2	42	0
	D3917-3	6	71	0
	D3953-17	2	25	0
	D3953-19	1	12	0
	D3953-21	1	20	0
	D3953-3	2	35	0
	D3953-7	2	9	0
	D3953-9	2	18	0
	D3969-3	1	17	0
	MS21042L3	6	2,693	0
	MS21042L5	4	636	0
	MS24665-151	3	185	0
	MS24665-300	2	88	0
	NAS1149C0432R	2	1,879	0
	NAS1149F0332P	8	5,387	0
	NAS1149F0432P	6	2,032	0
	NAS1149F0563P	4	46	0
110-HandFinish	D3913-041 5043635	1	1	0
	D3914-041 5043628	1	5	0

Part Specifications

Specifications could not be found.